



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D5370-1
Job Sheet 175470



Part No: D5370-1

Job Qty: 20 ea

Part Name: Fitting



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 4/5/18

Job Tracking No:

Due Date: 4/12/18

Created By: Chantal Lavoie

Type: Stock

Description:

Note: D5370 REV:C IPP REV:A NEW ISSUE 16-02-01 VERIFIED BY:DD IPP REV:B 17.09.15 AS PER DWG B DD
VERF:DP IPP REV:C 18.04.04 AS PER DWG REV:C DD VERF:JFS

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Purchasing	20 pcs	4/11/18	4/11/18	0.00	0.00	Purchasing		AT 18-04-10
110	Packaging	20 pcs	4/11/18	4/11/18	0.00	0.00	Packaging2		AT 18-04-10
120	QC	20 pcs	4/11/18	4/11/18	0.00	0.00	QC6		38
130	CNC Vertical Machining	20 pcs	4/12/18	4/12/18	0.00	4.42	HAAS 5 Axis		18-06-03
140	QC	20 pcs	4/12/18	4/12/18	0.00	0.00	QC2 Machining-5		18-06-04
150	QC	20 pcs	4/12/18	4/12/18	0.00	0.00	QC8 Machining-5		18-06-04
160	Packaging	20 pcs	4/12/18	4/12/18	0.00	0.00	Packaging3-2		18-06-04
170	QC21-SA	20 Ea	4/12/18	4/12/18	0.00	0.00	QC21		18-06-04

Part Op 100 - ISSUE P/O: 39525 VENDOR: MCMASTE CARR VENDOR PN: 50715K832 C OF C IS REQUIRED
Descriptions: 130 - DRILL LOCKWIRE HOLES AS PER DWG SECTION A-A

APR 06 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
50715K832	37° Flared Tube Fitting, SS	20 Ea (1 ea)	100-Purchasing	5059520

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-Purchasing	50715K832	20	0	0

Part Specifications

Specifications could not be found.

Plex 4/5/18 8:39 AM dart.lavoie.chantal

CONTAINER NO. 0000000000

Fitting

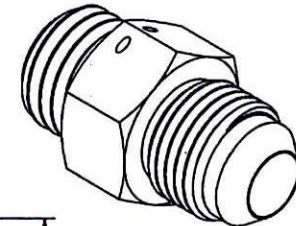
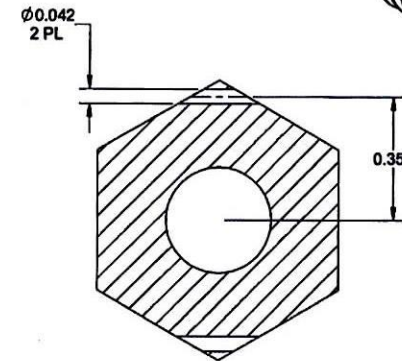
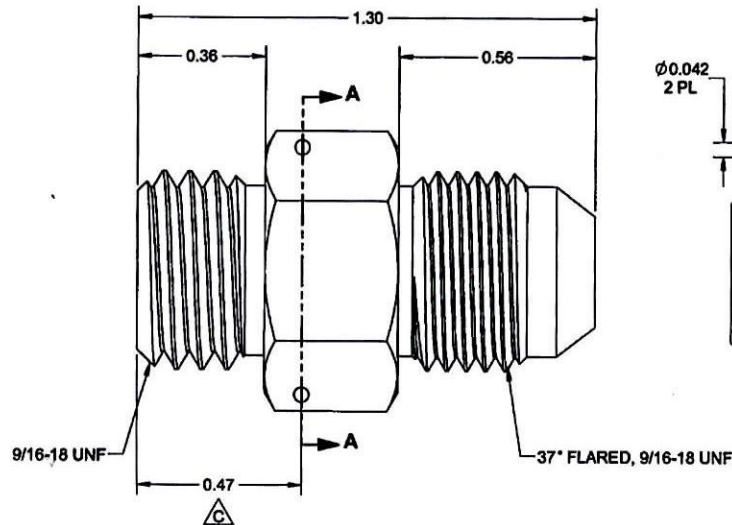
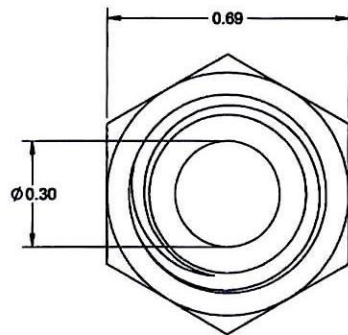
PART NO: D5370-1
Serial No/Batch: S059534
Revision:
Operation: Packaging
Change No:

Packaging

Mfg Date: 04/10/18

Job No: 175470

SPECIFICATION CONTROL DRAWING



DART PN	DESCRIPTION	TUBE O.D.	VENDOR	VENDOR PN	MATERIAL	WEIGHT	ALTERNATIVE P/N
D5370-1	37 DEGREE FLARED TUBE FITTING	3/8	MCMaster-CARR	50715K832	316 S.S.	0.07 LBS	MS21900K6

D5370-1 ADAPTER

NOTES:

- 1) MATERIAL: SEE TABLE
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: IDENTIFY PER DART QSI 044 6.7
- 7) WEIGHT: SEE TABLE
- 8) ADD LOCKWIRE HOLES PER SECTION A-A

RELEASED

2018 APR 02
EN 18-655

C	REVISED VENDOR PN, WAS 50715K877. REVISED LOCKWIRE HOLE LOCATION, WAS 0.55	WK	18.03.08
B	REVISED FITTING SIZE	WK	17.09.07
A	NEW ISSUE	CC	16.01.07
REV.	DESCRIPTION	BY	DATE
DESIGN	CC	DART AEROSPACE USA INC EUGENE, OREGON, USA	
DRAWN	WK		
CHECKED	RF	DRAWING NO.	REV. C
MFG. APPR.	JFS	D5370	SHEET 1 OF 1
APPROVED	HS	TITLE	SCALE
DE APPR.	DS	ADAPTER	NTS
DATE	18.03.08	COPYRIGHT © 2016 BY DART AEROSPACE USA INC THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE USA INC	

APPROVED



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER

PO039525

Supplier: MCM001-VU
McMaster-Carr Supply Co,
P.O. Box 7690
Chicago, IL 60680-7690 USA
Phone: 330 995 5500
Fax: 330 995 9600

PO No: PO039525

PO Date: 4/6/18

Due Date: 4/11/18

**Purchase Order
Revision:**

Revision Date:

Ship-To Contact: Phone:

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

Via: Ground

Pymt Terms: 2% 10 Net 30

Freight Terms:

Special Comments:

E-MAILED
APR 06 2018

Items

Line Item	Part	Supplier Part No	Description	Status	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (USD)	Extended Price
1	50715K832	50715K832	37° Flared Tube Fitting, SS	Firmed	4/11/18	20 Ea	0 Ea	20 Ea	\$10.05/Ea	\$201.00
Line Item Note job no. 175470										
2	50715K676		Flared Tube Fitting SS D5530-1 receive ea	Firmed	4/11/18	12 pcs	0 pcs	12 pcs	\$8.27/pcs	\$99.24
Line Item Note job no. 175382										
3	51495K116	1/pk	COUPLING 1/2" NCKL PLTD BRASS PUSH TO CONNECT TUBE FITTING COUPLING receive ea	Firmed	4/11/18	12 Ea	0 Ea	12 Ea	\$7.78/Ea	\$93.36
4	94125K815	5/pk	Compression Spring Ø1.25mm x 11.25mm OD x 44.5mm receive ea	Firmed	4/11/18	20 Ea	0 Ea	20 Ea	\$2.466/Ea	\$49.32
5	92311A599		Set Screw D2712	Firmed	4/11/18	500 pcs	0 pcs	500 pcs	\$0.2432/pcs	\$121.60
Line Item Note job no. 175529										
6	6605K56		Hook And Loop Tie D3551-11	Firmed	4/11/18	20 pcs	0 pcs	20 pcs	\$2.94/pcs	\$58.80
Line Item Note job no. 175530										
7	6718K52		Fitting, Quick Disconnect D4182-1	Firmed	4/11/18	10 pcs	0 pcs	10 pcs	\$5.64/pcs	\$56.40
Line Item Note job no. 175531										
Grand Total:										\$679.72

Order Notes

ca'd AT 18/04/18

[Handwritten signature]



200 Aurora Industrial Pkwy
Aurora OH 44202-8087
330-995-5500
cle.sales@mcmaster.com

Dart Aerospace Ltd
1270 Aberdeen St
Hawkesbury ON K6A 1K7
Canada

Purchase Order
PO039525
Order Placed By
Chantal Lavoie

McMaster-Carr Number
1795641-01

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04/06/2018

Line	Product	Ordered	Shipped	
1	50715K832 37 Degree Flared Fitting for Stainless Steel Tubing, Straight Adapter for 3/8" Tube OD, 9/16"-18 UNF Male	20 Each	20	DAS 38 9-89
2	50715K831 37 Degree Flared Fitting for Stainless Steel Tubing, Straight Adapter for 1/4" Tube OD, 7/16"-20 UNF Male, Replaced 50715K676	12 Each	12	
3	51495K116 Nickel-Plated Brass Push-to-Connect Tube Fitting for Air, Straight Connector, for 1/2" Tube OD	12 Each	12	
4	94125K815 DIN 17223 & 2095 Precision Compression Spring, Closed and Flat End, 44.5 mm Overall Length, Packs of 5	4 Packs	4	
5	92311A599 18-8 Stainless Steel Cup-Point Set Screw, 5/16"-24 Thread, 5/8" Long, Packs of 50	10 Packs	10	
6	6605K56 Hook and Loop Cable Ties, 24" Overall Length, Meets UL 94V2, Packs of 5	4 Packs	4	
7	6718K52 303 Stainless Steel Industrial-Shape Air Hose Coupling, Plug, 1/4 Coupling Size, 1/4 NPTF Female End	10 Each	10	